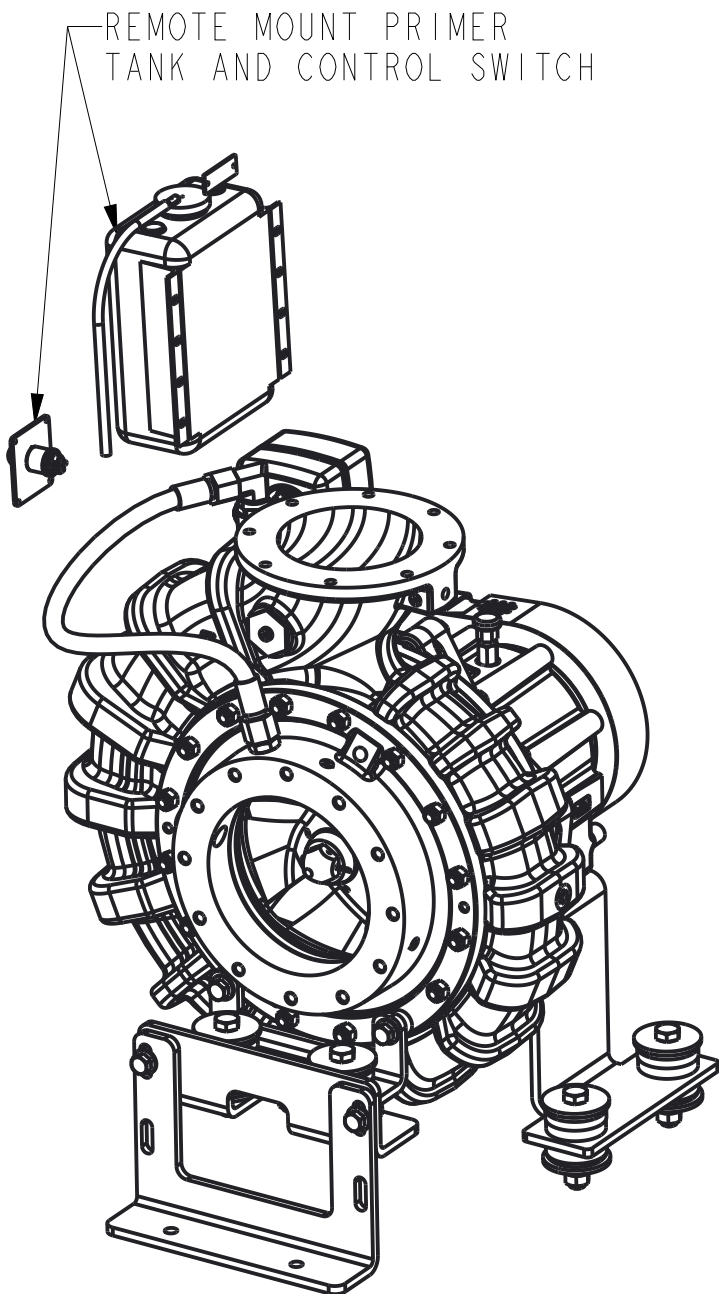
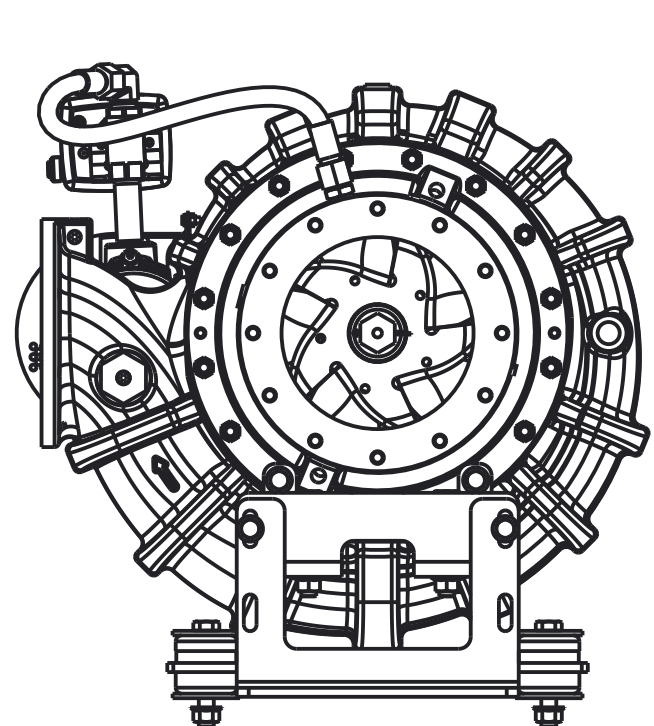


REVISIONS				
LTR	DESCRIPTION	DATE	CHG. NO.	APPR'D

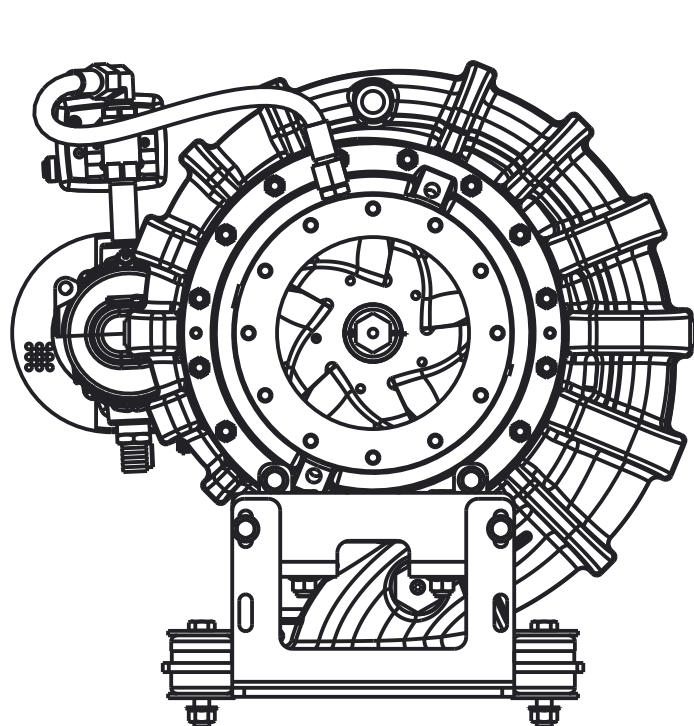
OPTIONAL PUMP CASING POSITIONS
DISCHARGE CENTERED TO SUCTION



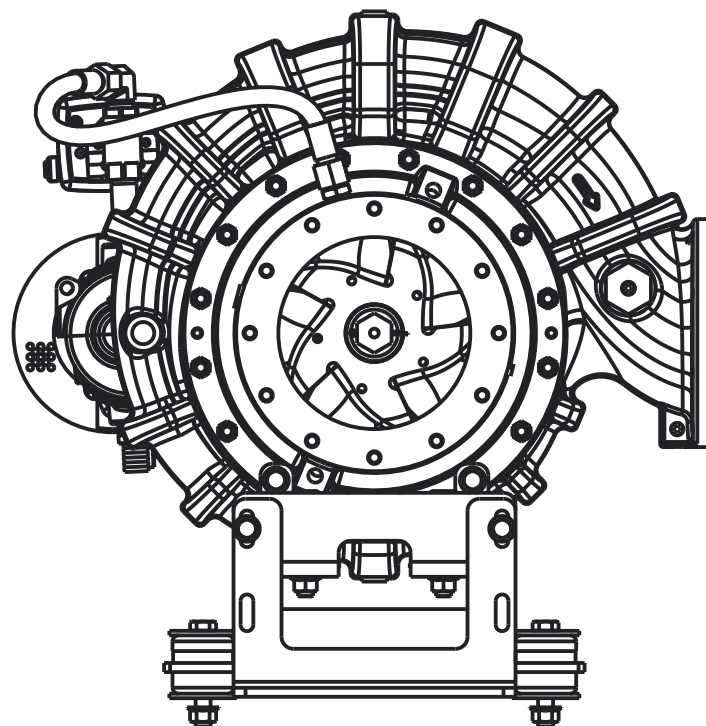
SCALE 1/8



9 O'CLOCK DISCHARGE

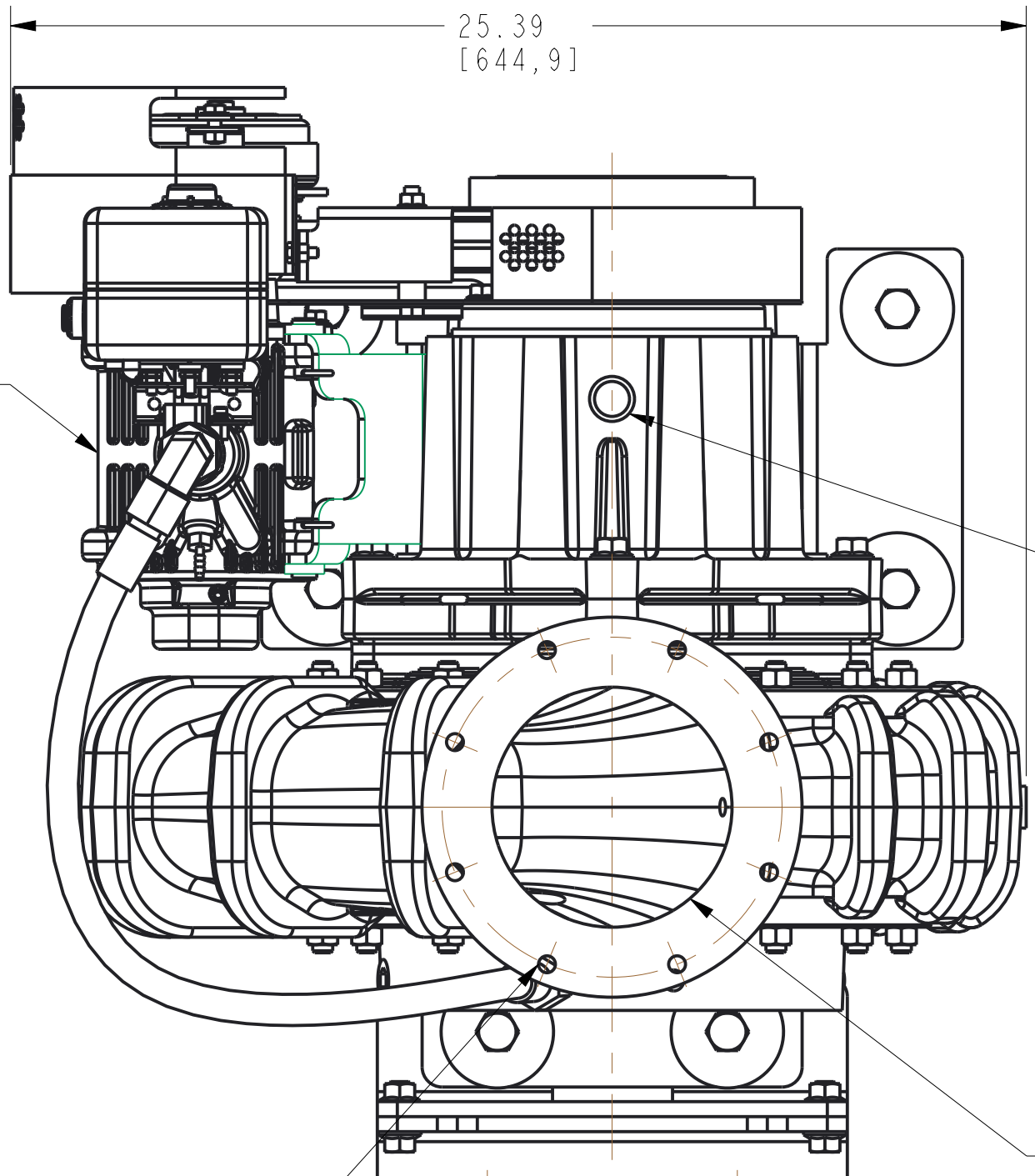


6 O'CLOCK DISCHARGE



3 O'CLOCK DISCHARGE

DARLEY 12VDC OR 24VDC
BELT DRIVEN PRIMER
(SPECIFY REQUIRED VOLTAGE)



BEARING HOUSING
VENT/OIL FILL

Ø6.00 [152.4]
DISCHARGE

1/2-13 UNC - 2B TAP ∇ 0.780
27/64 DRILL (0.422) ∇ 0.950 - (8) HOLE
ON Ø8.500 BC

(2)Ø.531
[13,49]
MOUNTING HOLES

6.25
[158,8]

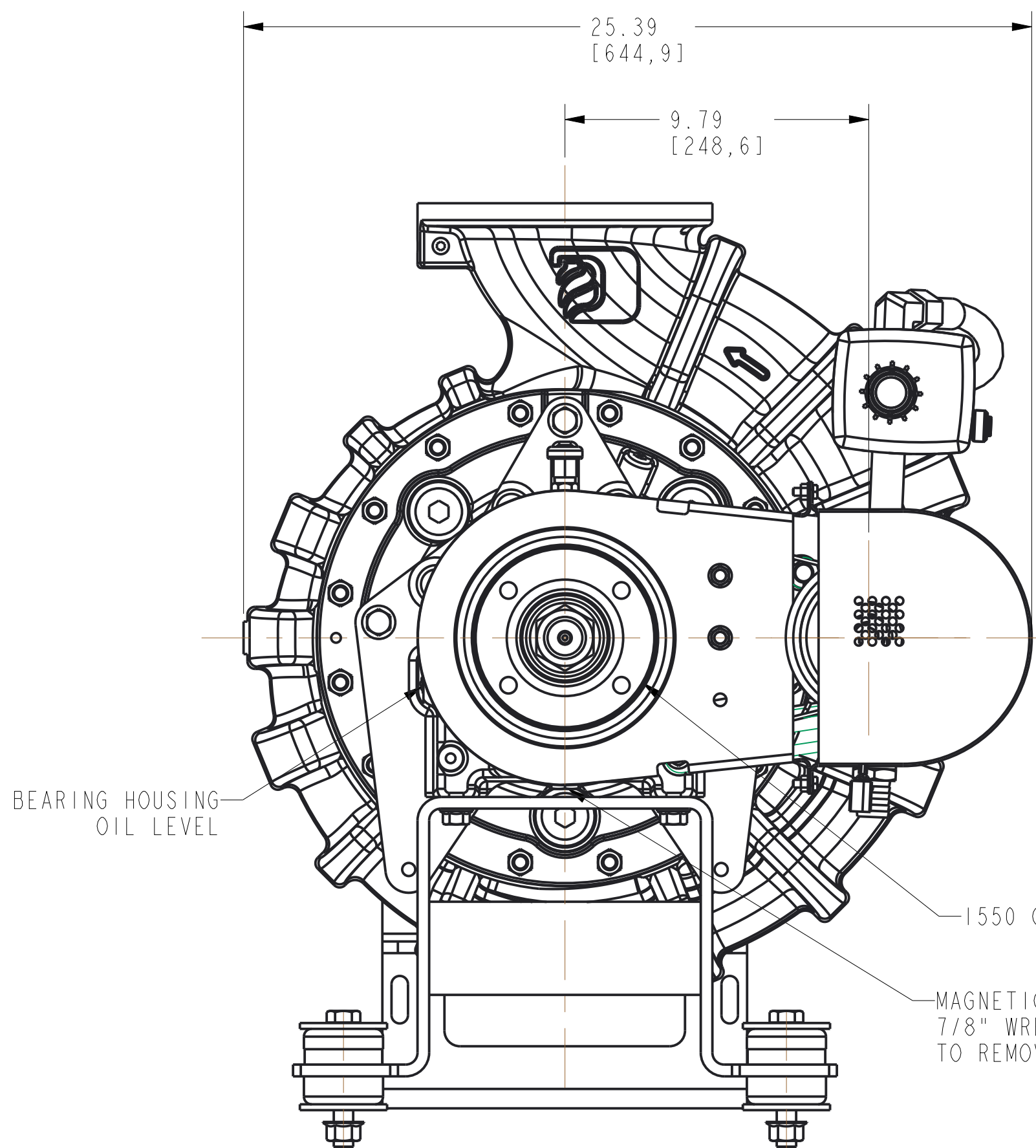
1/4-18 NPT SCREENED
DISCHARGE PORT

(3) 1/4-18 NPT
DISCHARGE PRESSURE PORTS

(2) 3/8-18 NPT
HEATER CORE PORT

Ø8.000
[203,2]
SUCTION

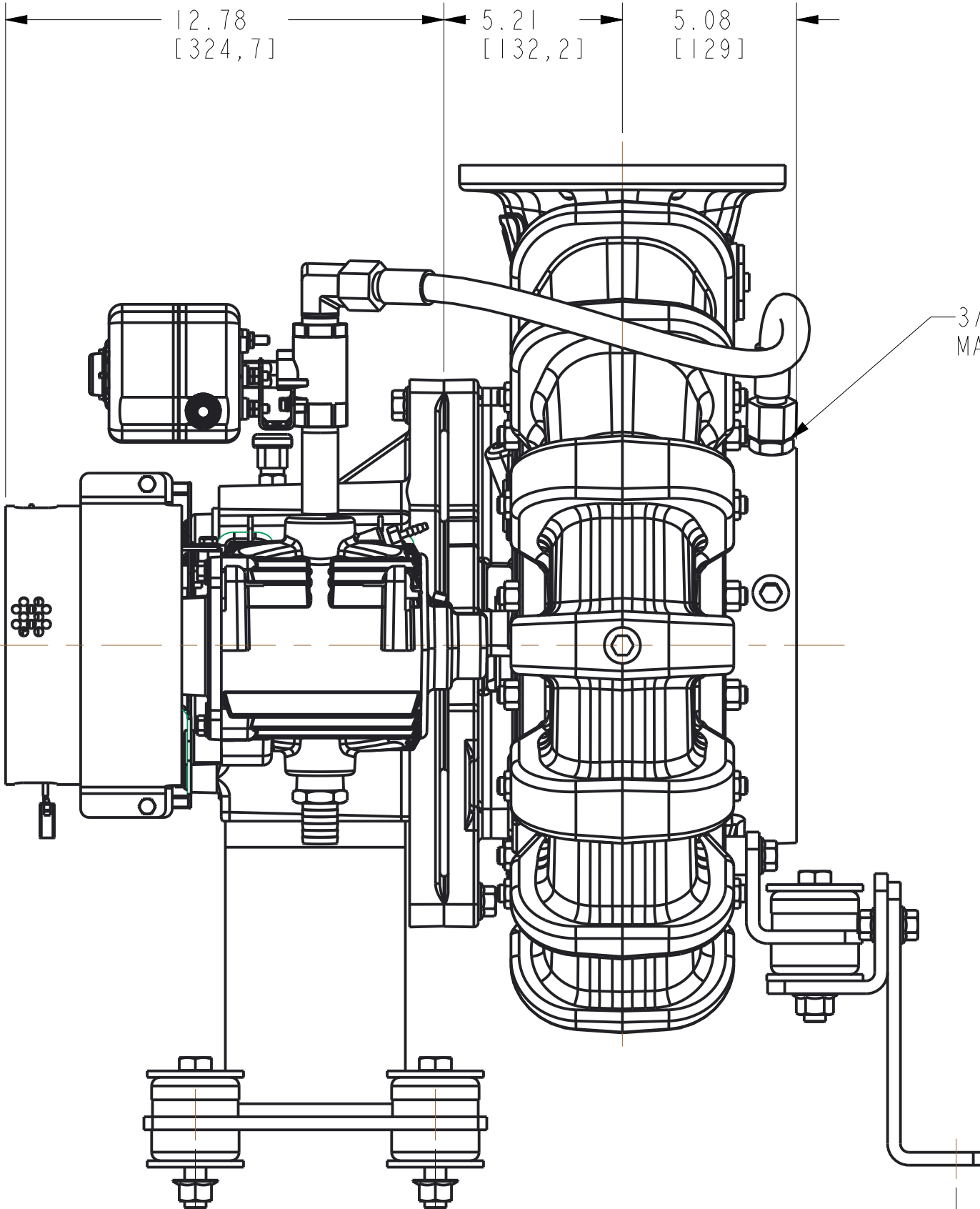
1/2-13 UNC - 2B TAP ∇ 1.000
27/64 DRILL (0.422) ∇
1.380 - (12) HOLE
ON Ø10.375 BC



BEARING HOUSING
OIL LEVEL

1550 COMPANION FLANGE

MAGNETIC OIL DRAIN PLUG
7/8" WRENCH OR SOCKET
TO REMOVE



3/4-14 NPT X 3/4 JIC
MALE PRIMER PORT

REMOVE SHARP EDGES

INCH
[MILLIMETER]

OLD PART NO.

TOLERANCE
EXCEPT
AS NOTED

W.S. Darley & Co.
ITASCA, IL - CHIPPEWA FALLS, WI

MATERIAL DESCRIPTION:

MATERIAL NO.

PATTERN NO.

DWG - ZSD, PRIMER RIGHT
DIMENSIONAL

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REPRODUCTION IS PROHIBITED

ALL DIMENSIONS IN
INCHES UNLESS NOTED

DO NOT SCALE PRINT

DATE 17-Apr-15
SCALE 1/4

DZD0039