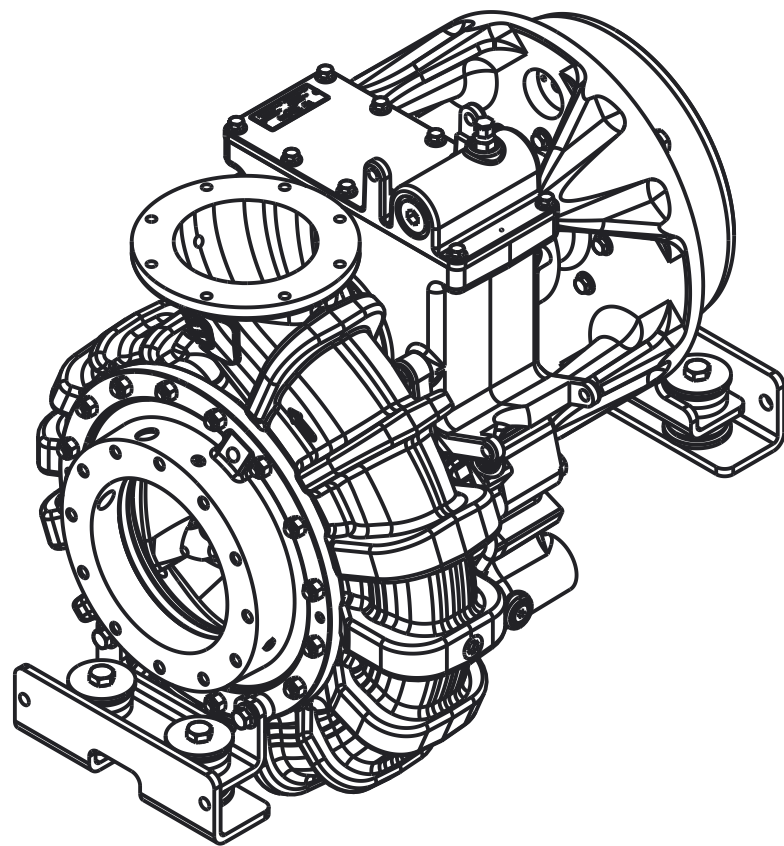


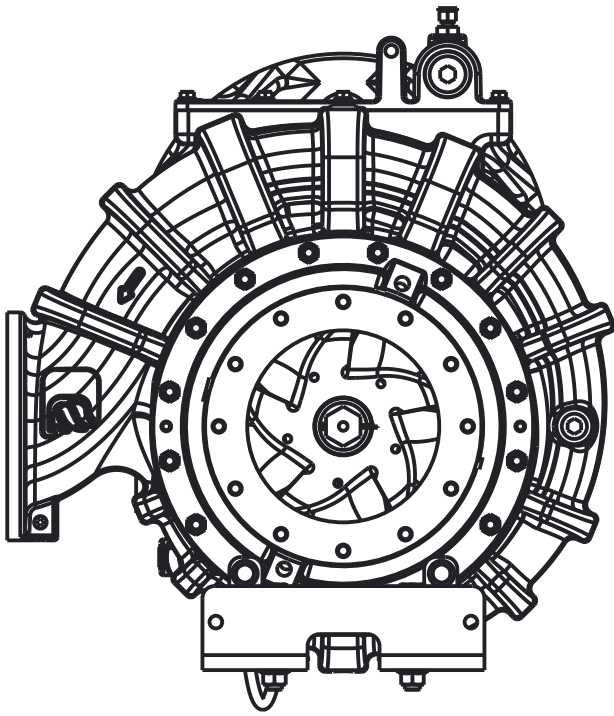
REVISIONS				
LTR	DESCRIPTION	DATE	CHG NO.	APPRD



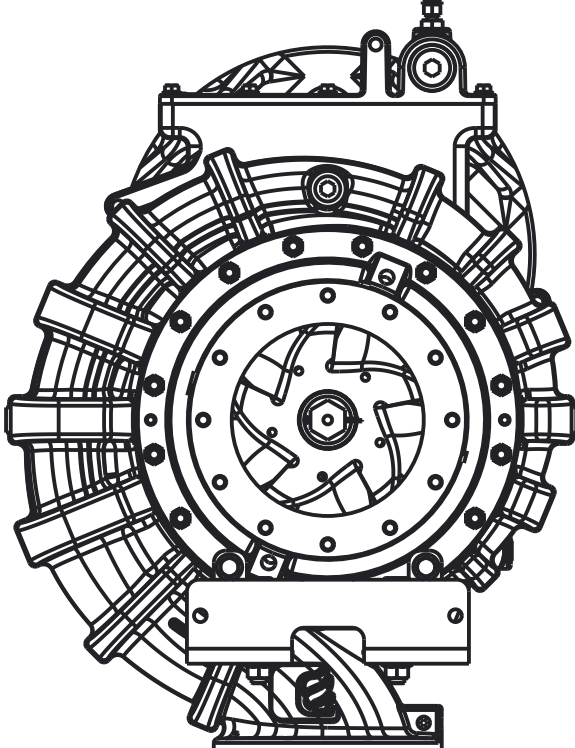
STANDARD 12 O'CLOCK DISCHARGE

SCALE 1/8

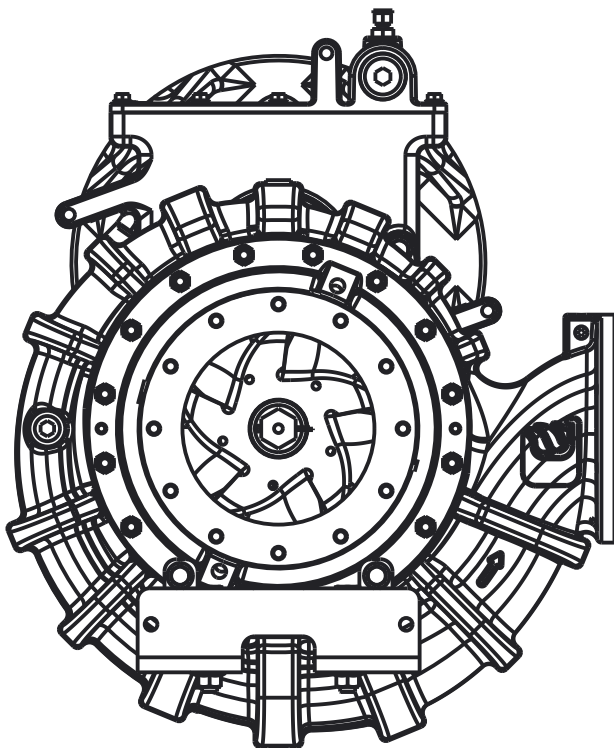
OPTIONAL PUMP CASING DISCHARGE ORIENTATIONS
DISCHARGE FLANGE IS CENTERED TO THE SUCTION OPENING



9 O'CLOCK DISCHARGE

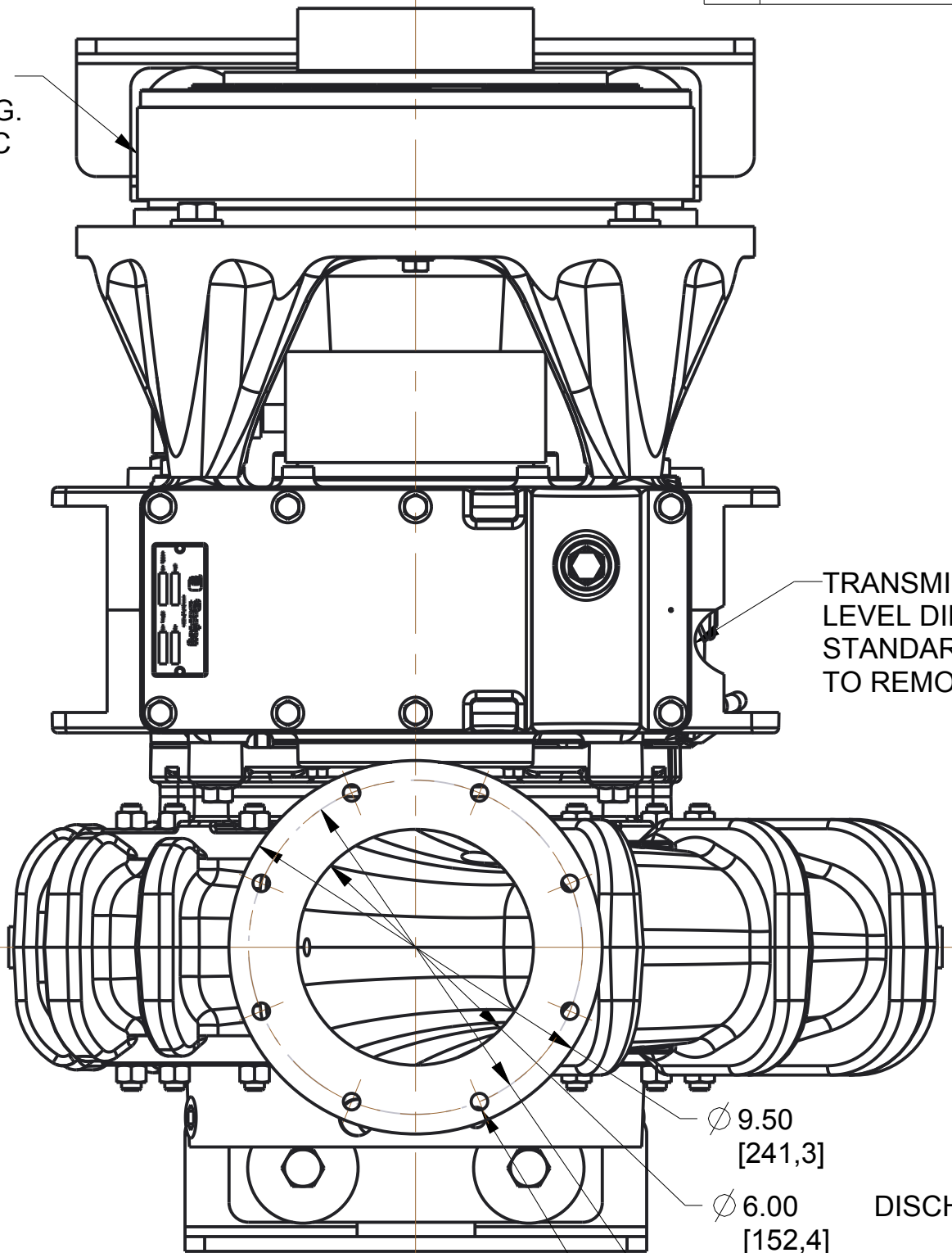


6 O'CLOCK DISCHARGE



3 O'CLOCK DISCHARGE

2000 LB-FT CLUTCH THAT IS ELECTRICALLY
ENGAGED TO ALLOW PUMPING.
12VDC OR 24VDC



TRANSMISSION OIL
LEVEL DIPSTICK
STANDARD SCREWDRIVER
TO REMOVE

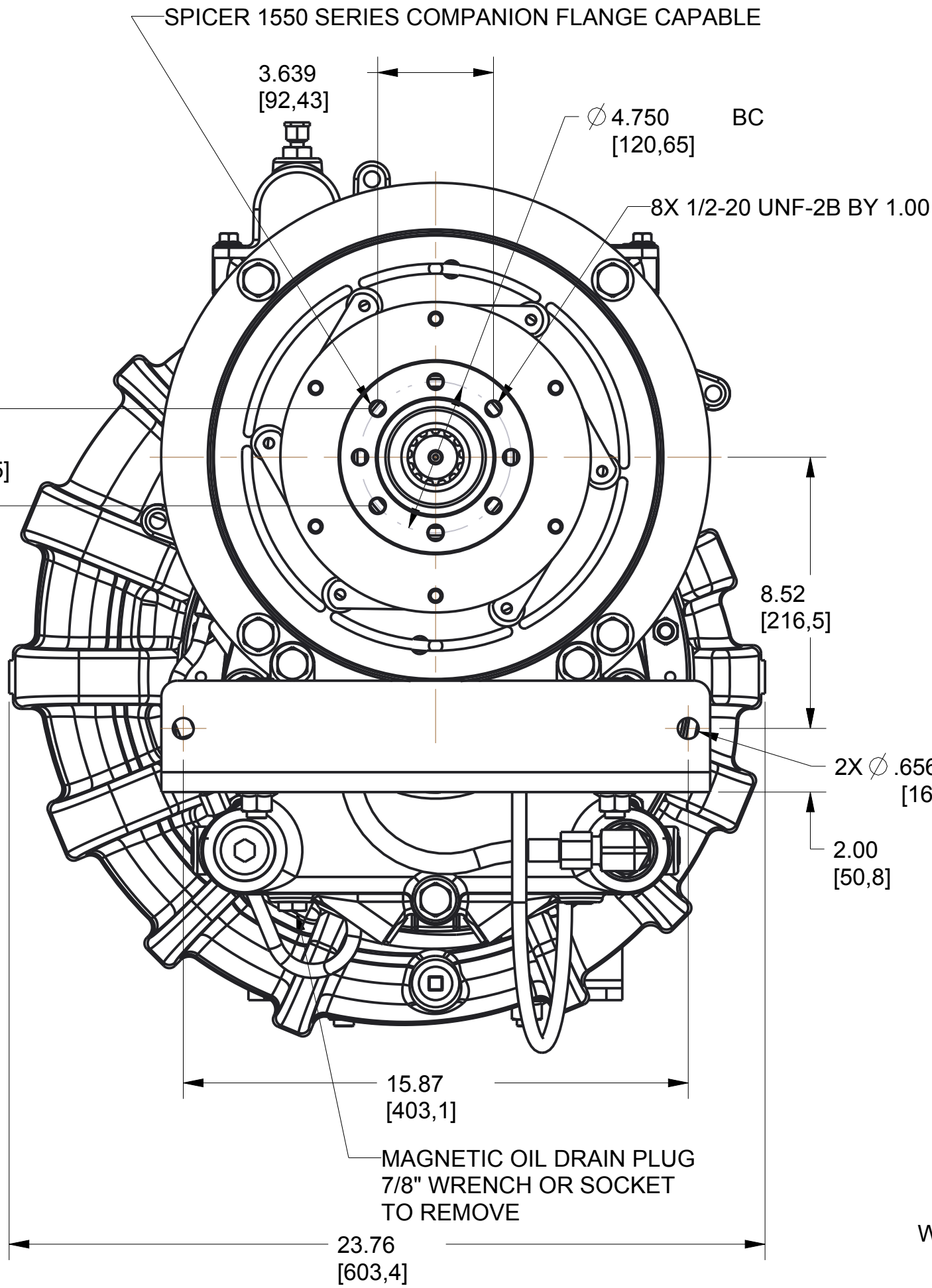
DISCHARGE OPENING

Ø 9.50
[241,3]

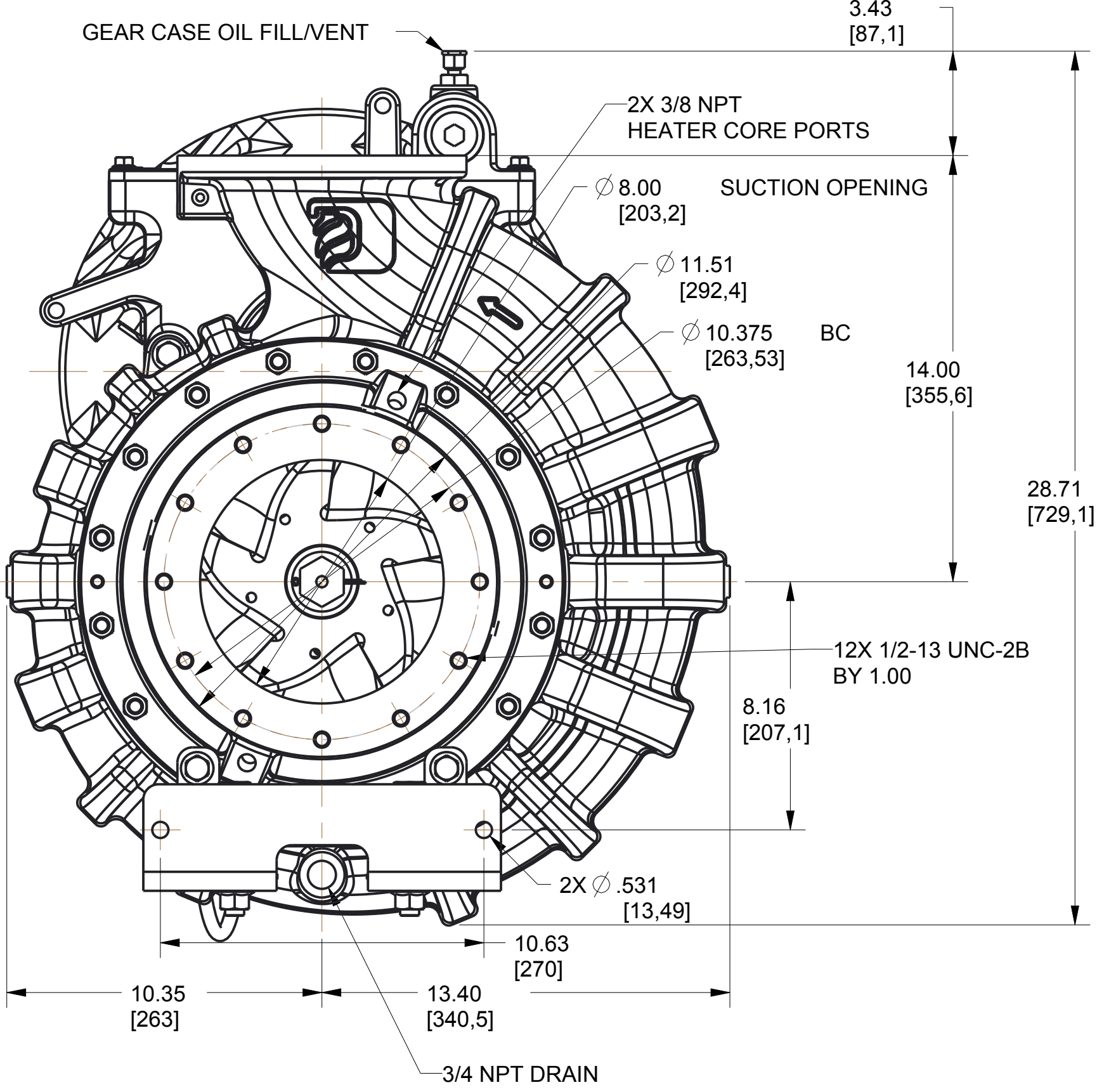
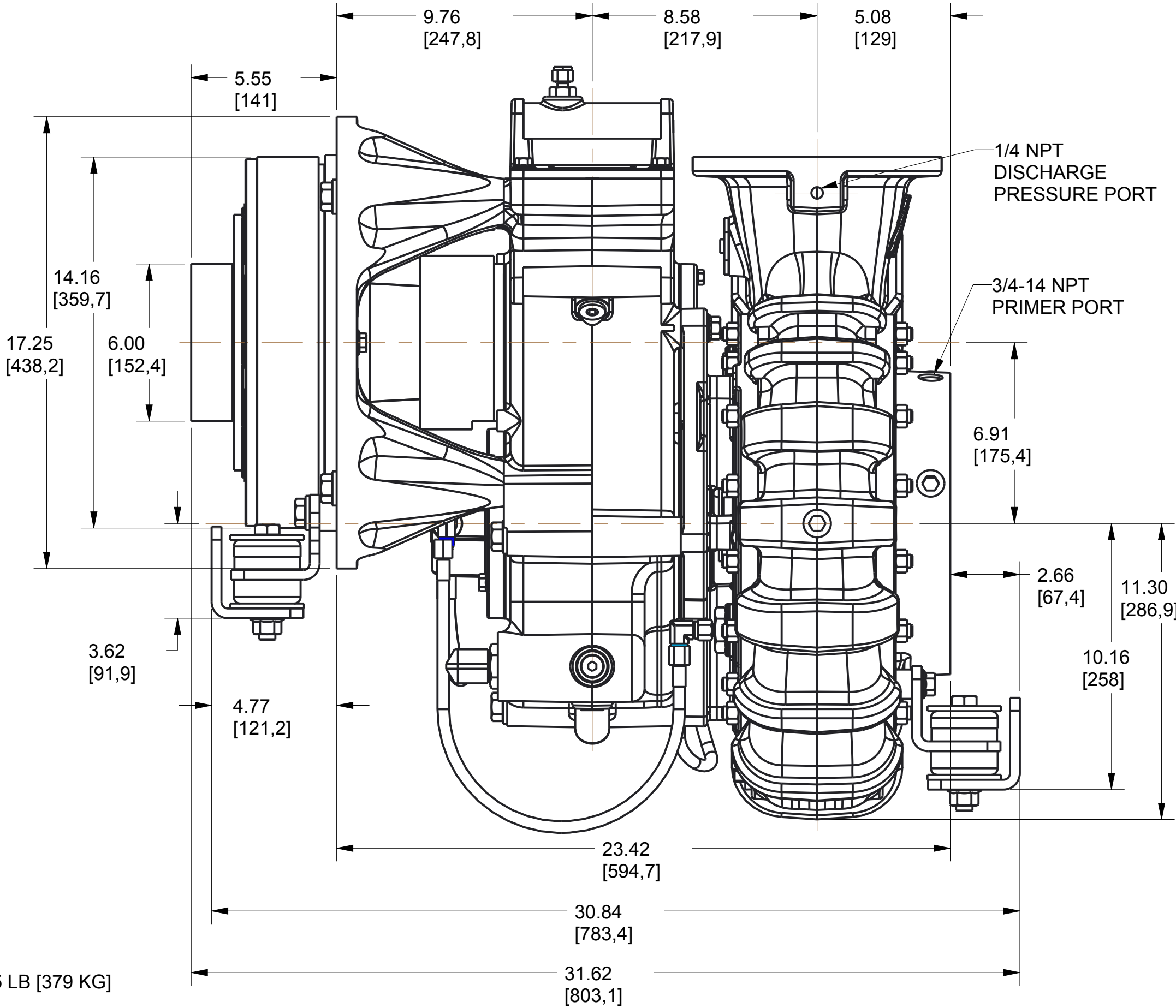
Ø 6.00
[152,4]

Ø 8.500 BC
[215,9]

8X 1/2-13 UNC-2B ∇ .78



WEIGHT 835 LB [379 KG]



REMOVE SHARP EDGES

INCH
[MILLIMETER]



OLD PART NO.

TOLERANCE
EXCEPT
AS NOTED

W.S. Darley & Co.
ITASCA, IL - CHIPPEWA FALLS, WI

MATERIAL DESCRIPTION:

MATERIAL NO.

PATTERN NO.

DRN WAH

DATE 06JUN2014

DWG - DIMENSIONAL, ZSF, INPUT ABOVE
W/O PRIMER

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ALL DIMENSIONS IN
INCHES UNLESS NOTED

DO NOT SCALE PRINT

CHKD
TRCD

SCALE 1/4

DZD0033