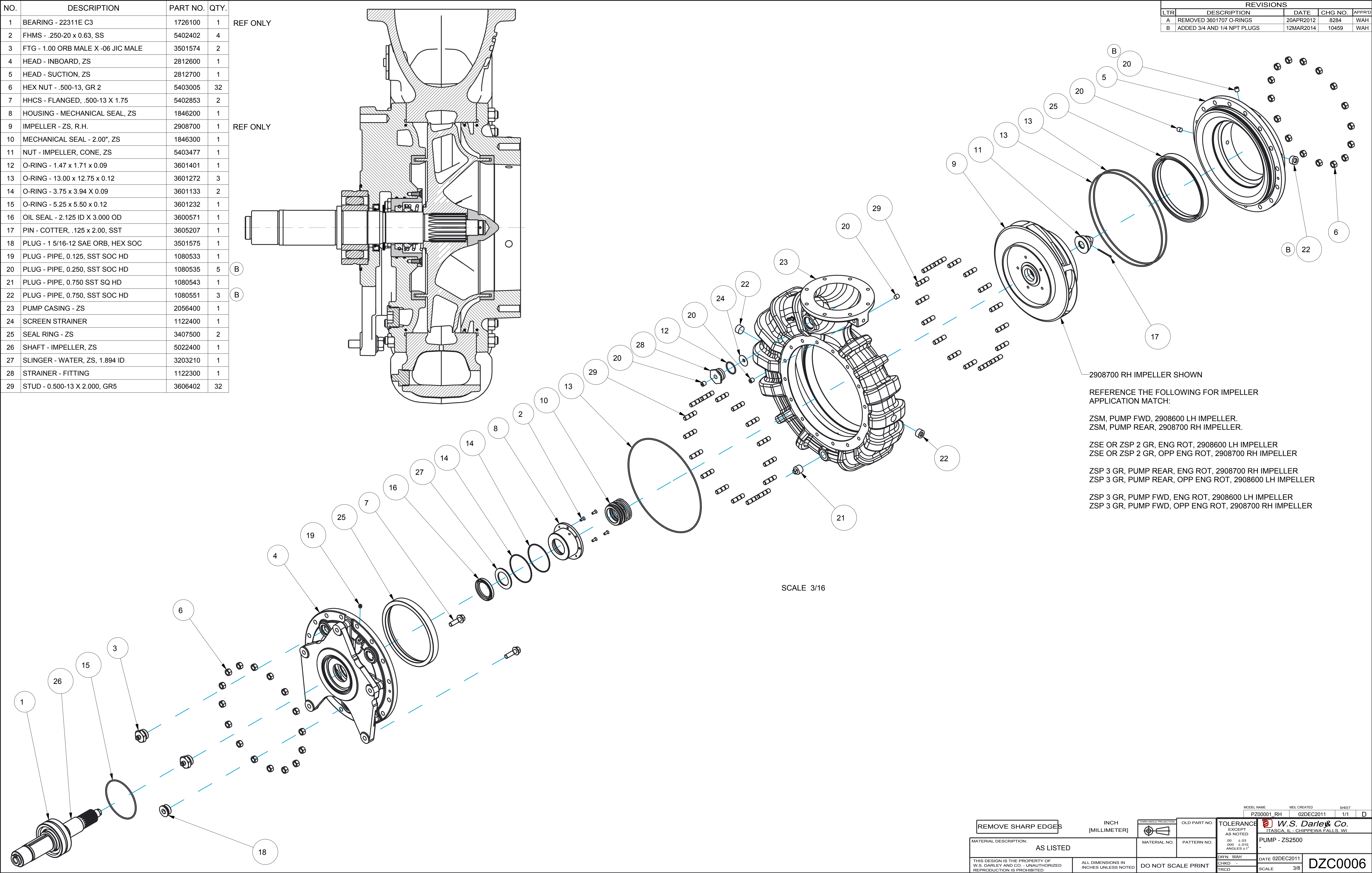
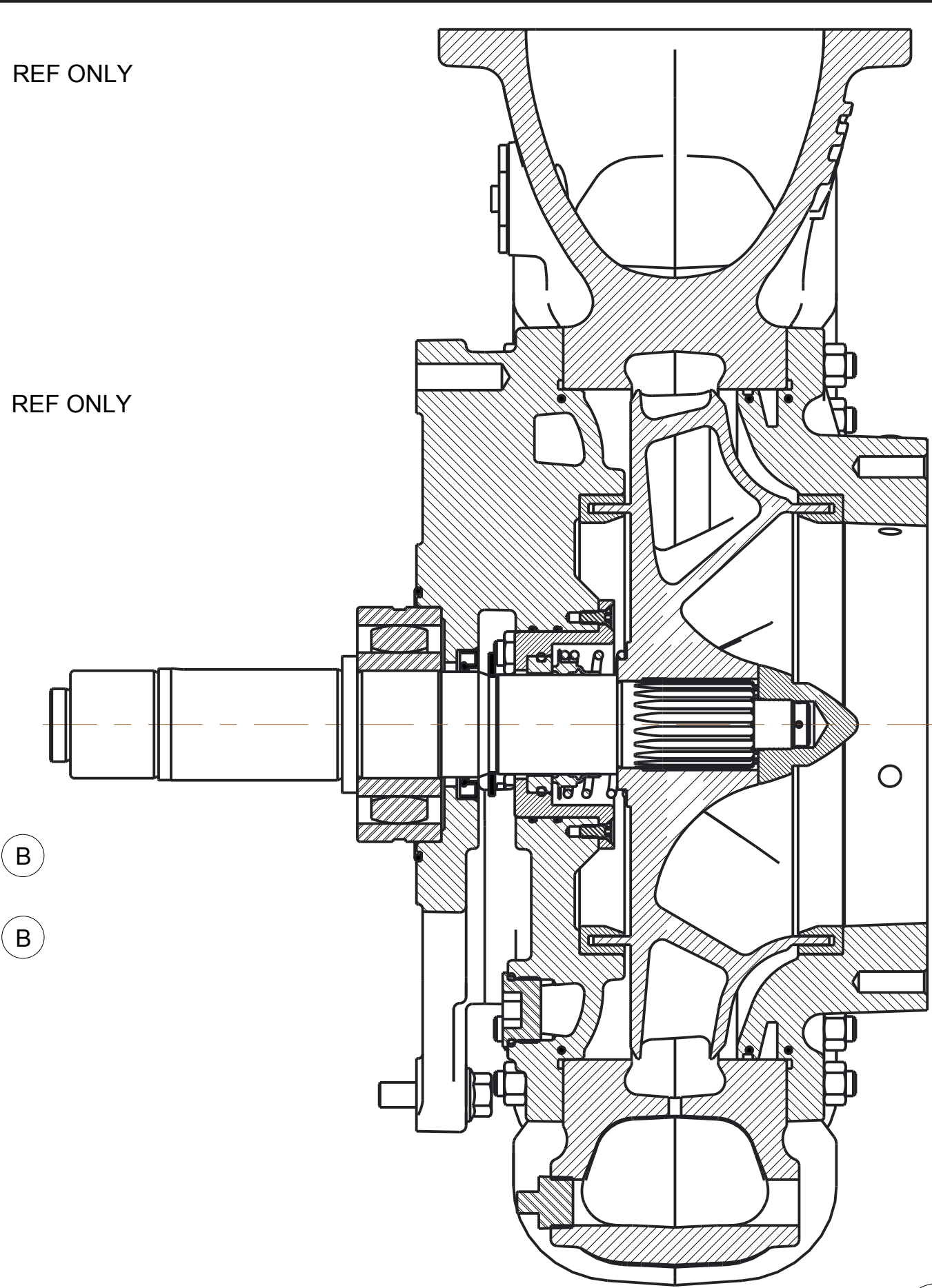


NO.	DESCRIPTION	PART NO.	QTY.
1	BEARING - 22311E C3	1726100	1
2	FHMS - .250-20 x 0.63, SS	5402402	4
3	FTG - 1.00 ORB MALE X -06 JIC MALE	3501574	2
4	HEAD - INBOARD, ZS	2812600	1
5	HEAD - SUCTION, ZS	2812700	1
6	HEX NUT - .500-13, GR 2	5403005	32
7	HHCS - FLANGED, .500-13 X 1.75	5402853	2
8	HOUSING - MECHANICAL SEAL, ZS	1846200	1
9	IMPELLER - ZS, R.H.	2908700	1
10	MECHANICAL SEAL - 2.00", ZS	1846300	1
11	NUT - IMPELLER, CONE, ZS	5403477	1
12	O-RING - 1.47 x 1.71 x 0.09	3601401	1
13	O-RING - 13.00 x 12.75 x 0.12	3601272	3
14	O-RING - 3.75 x 3.94 X 0.09	3601133	2
15	O-RING - 5.25 x 5.50 x 0.12	3601232	1
16	OIL SEAL - 2.125 ID X 3.000 OD	3600571	1
17	PIN - COTTER, .125 x 2.00, SST	3605207	1
18	PLUG - 1 5/16-12 SAE ORB, HEX SOC	3501575	1
19	PLUG - PIPE, 0.125, SST SOC HD	1080533	1
20	PLUG - PIPE, 0.250, SST SOC HD	1080535	5
21	PLUG - PIPE, 0.750 SST SQ HD	1080543	1
22	PLUG - PIPE, 0.750, SST SOC HD	1080551	3
23	PUMP CASING - ZS	2056400	1
24	SCREEN STRAINER	1122400	1
25	SEAL RING - ZS	3407500	2
26	SHAFT - IMPELLER, ZS	5022400	1
27	SLINGER - WATER, ZS, 1.894 ID	3203210	1
28	STRAINER - FITTING	1122300	1
29	STUD - 0.500-13 X 2.000, GR5	3606402	32



REVISIONS				
LTR	DESCRIPTION	DATE	CHG NO.	APPRD
A	REMOVED 3601707 O-RINGS	20APR2012	8284	WAH
B	ADDED 3/4 AND 1/4 NPT PLUGS	12MAR2014	10459	WAH

REFERENCE THE FOLLOWING FOR IMPELLER APPLICATION MATCH:

ZSM, PUMP FWD, 2908600 LH IMPELLER.
ZSM, PUMP REAR, 2908700 RH IMPELLER.

ZSE OR ZSP 2 GR, ENG ROT, 2908600 LH IMPELLER
ZSE OR ZSP 2 GR, OPP ENG ROT, 2908700 RH IMPELLER

ZSP 3 GR, PUMP REAR, ENG ROT, 2908700 RH IMPELLER
ZSP 3 GR, PUMP REAR, OPP ENG ROT, 2908600 LH IMPELLER

ZSP 3 GR, PUMP FWD, ENG ROT, 2908600 LH IMPELLER
ZSP 3 GR, PUMP FWD, OPP ENG ROT, 2908700 RH IMPELLER

REMOVE SHARP EDGES

INCH
[MILLIMETER]



OLD PART NO.

TOLERANCE

EXCEPT
AS NOTED

W.S. Darley & Co.
ITASCA, IL - CHIPPEWA FALLS, WI

MATERIAL DESCRIPTION:
AS LISTED

MATERIAL NO.

PATTERN NO.

DRN WAH

PUMP - ZS2500

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CHKD -
TRCD

DATE 02DEC2011

SCALE 3/8
DZC0006