



APPROXIMATE WEIGHT:
 CAST IRON = 145 LBS (66 KG)
 CAST BRASS = 155 LBS (70 KG)

MATERIAL:	OLD PART NO
THIS DESIGN IS THE PROPERTY OF W.S. DARLEY AND CO. - UNAUTHORIZED REPRODUCTION IS PROHIBITED	H424
ALL DIMENSIONS IN INCHES UNLESS NOTED	DO NOT SCALE PRINT



PART NO.	DATE	CHANGE
TOLERANCE EXCEPT AS NOTED	W.S. DARLEY & CO. MELROSE PARK, IL - CHIPPEWA FALLS, WI	
FRAC DIM ±.01	HH500	
.00 ±.01	DIMENSIONAL	
.000 ±.005	DATE FEB23,92	
ANGLES ±1°	SCALE 1/4	
DR'N DWS	DHD0301	
CHKD		
TRCD		