



**Pump Division
1051 Palmer St.
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Technical Bulletin on PS Series Pumps

1202515

June 19, 2012

Due to changes in international pump standards and efforts to standardize our pump models to increase throughput and improve delivery times, we have made changes to our PS series of pumps. Starting with pumps with delivery dates of August 1 and later, all pumps that use a left hand impeller will be equipped with a 3/4" NPT drain port. This includes pump forward midship PSM's, pump rear engine rotation two-gear PSP's, three-gear pump forward engine rotation PSP's, pump rear three-gear opposite engine rotation PSP's, and PSE models.

Models that utilize a right hand impeller will be changing later this year.

Customer's who prefer to utilize a 1/4" NPT port can order their pumps with a 3/4" NPT by 1/4" NPT bushing, part number 1080673.

The new design is available in cast iron or bronze and can be used for repair orders easily, ensuring quick deliveries should an installed pump be damaged from freezing or other causes.

Customers requesting a dimensional drawing showing the new drain port can request one from our customer service department by indicating what model they are considering. Please note if your pump is ordered with the volute rotated into the 9 o'clock or 3 o'clock position, the traditional 1/4" NPT drain is located in those configurations.

Any questions regarding this change may be directed to our customer service department at 800 634 7812 or 715 726 2650.