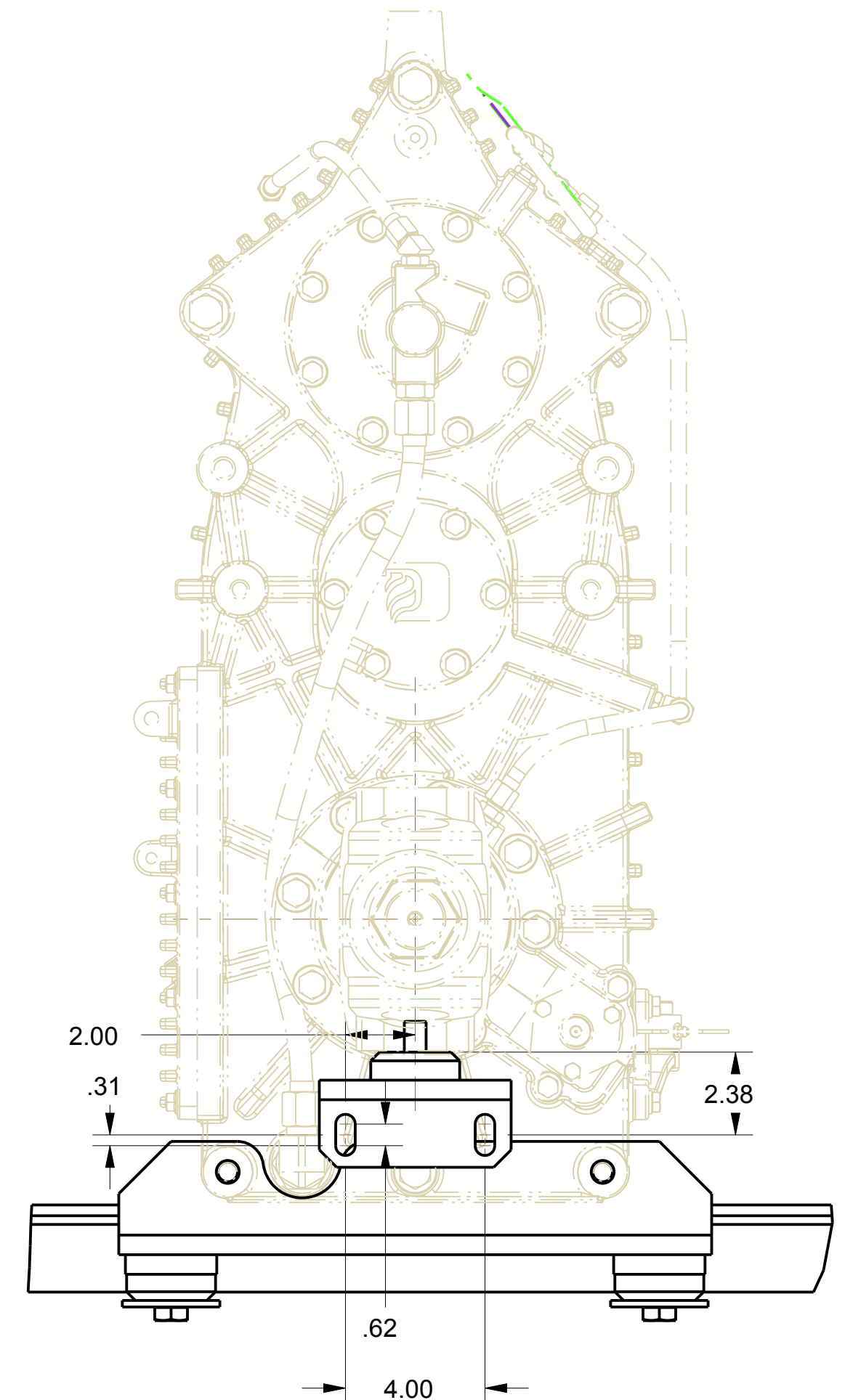
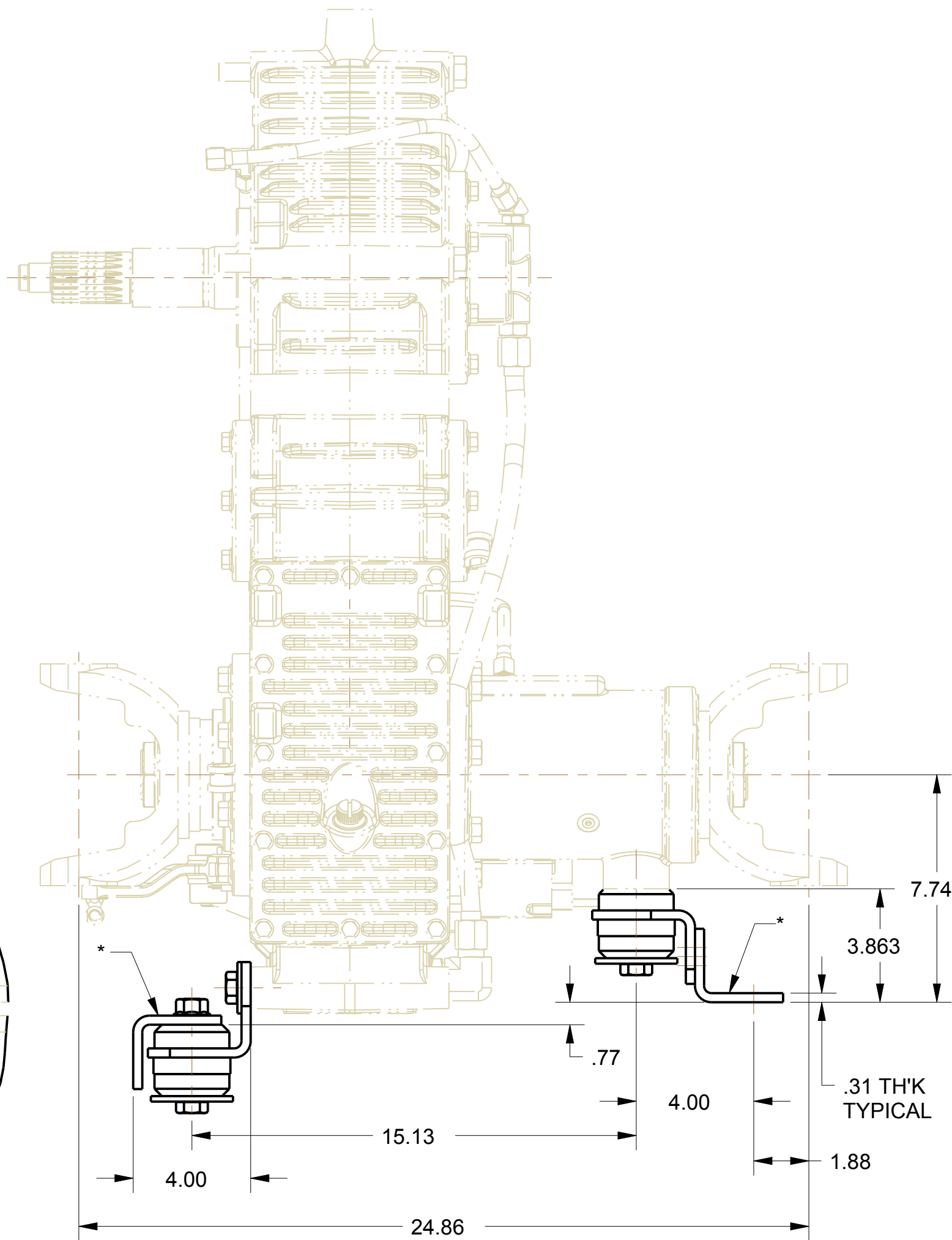
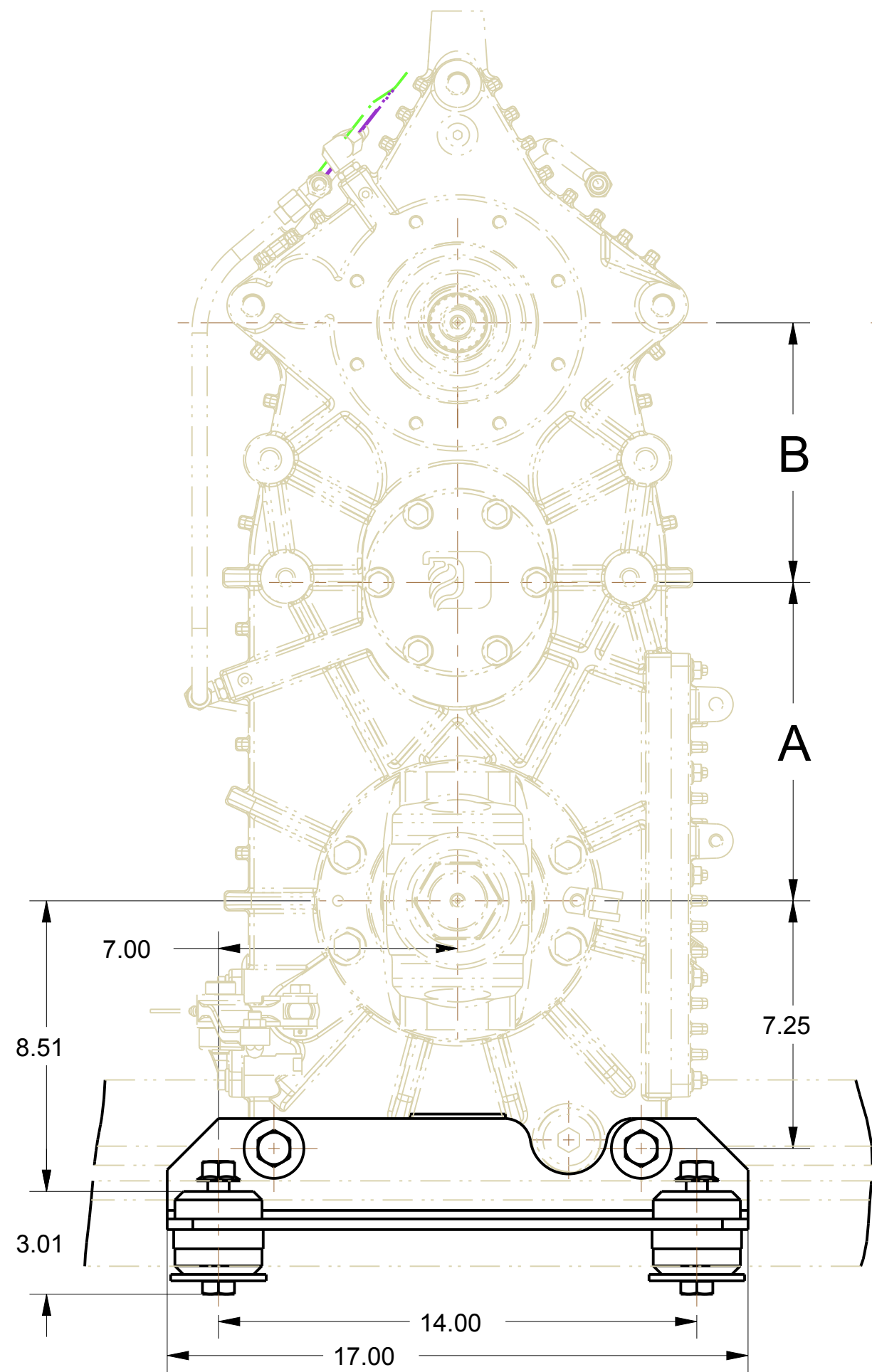


GEAR RATIO	'A'	'B'
1.00 : 1	8.46	8.46
1.11 : 1	8.63	8.29
1.23 : 1	8.81	8.11
1.36 : 1	8.98	7.94
1.52 : 1	9.15	7.77
1.69 : 1	9.32	7.60
1.89 : 1	9.50	7.42
2.12 : 1	9.67	7.25
2.25 : 1	9.76	7.17
2.39 : 1	9.84	7.08

REVISIONS				
LTR	DESCRIPTION	DATE	CHG NO.	APPR'D



COMPONENTS MARK WITH AN '\*' ARE CUSTOMER SUPPLIED COMPONENTS

REMOVE SHARP EDGES

INCH (MILLIMETER)



OLD PART NO.

TOLERANCE EXCEPT AS NOTED  
.00 ±.03  
.000 ±.010  
ANGLES ±1°

W.S. Darley & Co.  
ITASCA, IL - CHIPPEWA FALLS, WI

MATERIAL DESCRIPTION:

MATERIAL NO.

PATTERN NO.

DR'N DWS  
CHKD DWS  
TRCD

DWG - ZSM MOUNTING, 3 GEAR DIMENSIONAL

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ALL DIMENSIONS IN INCHES UNLESS NOTED

DO NOT SCALE PRINT

DATE 03-Mar-10  
SCALE 1/8

DZM0002

MODEL NAME	MDL CREATED	SHEET
DZM0002	01/17/13	1/1 C