NOTES:
1) APPROXIMATE WEIGHT: 450 LBS [204 KG]
2) FOR USE WITH ENGINE ROTATION DRIVE SOURCE

REFERENCE NOTES:
1) ASSEMBLIES SHOWN
   TRANSMISSION - TP00620
   GEARCASE - 1804202
   GEARCASE COVER - AN01301
   PUMP - PP00273
   COOLER - AM00408
   INPUT COMPANION FLANGE - 4817816
   DISCHARGE FLANGE ASSY - YF00601
   WATER SHIELD - 3203308
   GEAR RATIO - KR03640 (1.66:1)
   SWEPT TEE - KC02504

2X n6.00 [152.4]
VICTAULIC SUCTION

1/2" NPT
PRIMER PORT

2X 3/8 NPT
HEATER CORE TAP

OIL FILL
USES REGULAR SCREW DRIVER TO ACCESS

TRANSMISSION
VENT

2X 5/8-11 UNC-2B x .75
12X 3/8-16 UNC-2B x .500
ON n7.125 BC

1/4 NPT
DISCHARGE TAP

OIL LEVEL

USES A 7/16" [11] WRENCH TO ACCESS