NOTES:
1) WEIGHT = 559 LB.
2) THE 2ND STAGE CAN ONLY BE ENGAGED OR DIS-ENGAGED WHEN THE PTO IS DIS-ENGAGED.
3) THE 2ND STAGE SUCTION NEEDS TO BE PLUMB BACK TO THE 1ST STAGE DISCHARGE.

3/4 NPT PUMP DRAIN
6 VICTAULIC SUCTION
1/4 NPT COOLING PLATE DRAIN
1/2 NPT PRIMING TAP
1-1/2 NPT 2ND STAGE DISCHARGE
1/4 NPT 2ND STAGE DRAIN
3/8 NPT OIL LEVEL
1/4 NPT 2ND STAGE DRAIN
3/8 NPT OIL FILL
TACHOMETER PORT
1410 COMPANION FLANGE
1-1/2 NPT 2ND STAGE SUCTION
1/4 NPT 2ND STAGE PRESSURE TAP
3/8 NPT HEATER TAPS
1/4 NPT 2ND STAGE PRESSURE TAP
1/2 NPT DRAIN PRESSURE TAP
1/4 NPT DRAIN PRESSURE TAP