NOTES:
1] MOUNT PUMP TRANSMISSION ASSEMBLY VERTICAL POSITIONING OIL PAN DOWN AS SHOWN
2] MAINTAIN OIL LEVEL BETWEEN TWO GROOVES ON DIPSTICK. CHECK OIL LEVEL EVERY 25 HOURS OR THREE MONTHS.
3] CHANGE OIL EVERY 100 HOURS OR 12 MONTHS. RECOMMEND CONFIRM OIL LEVEL REQUIREMENTS
4] IN SERVICE WITH SAE 80W/90, GL4/GL5 GEAR LUBRICANT APPROXIMATE CAPACITY: 1 GAL, 3.78 LITER
5] AVAILABLE ENGINE ROTATION ONLY
6] PUMP TO BE INSTALLED IN A POSITION WHICH MINIMIZES COUPLING SHAFT UNIVERSAL JOINT OPERATING ANGLES. INSTALLATIONS WILL MEET OR EXCEED UNIVERSAL JOINT OPERATING CONDITIONS AS RECOMMENDED BY ALLISON TRANSMISSION. COUPLING SHAFT MUST INCLUDE A SLIP YOKE. ALL COMPONENTS MUST BE STRAIGHT AND BALANCED TO PROVIDE VIBRATION FREE PERFORMANCE.
7] AVAILABLE RATIOS: 1.05, 1.16, 1.29, 1.42, 1.58, 1.76, 1.96, or 2.20:1
8] FOR REFERENCE, 3/4-14 NPT FEMALE VALVE WITH DUAL VOLUME. 120 VAC ACTUATOR FOR 220 VAC MOUNTED DIRECTLY TO PRIMER HOUSING. VALVE MAY BE MOUNTED REMOTELY IF PREFERRED.

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