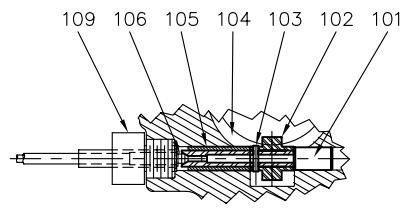
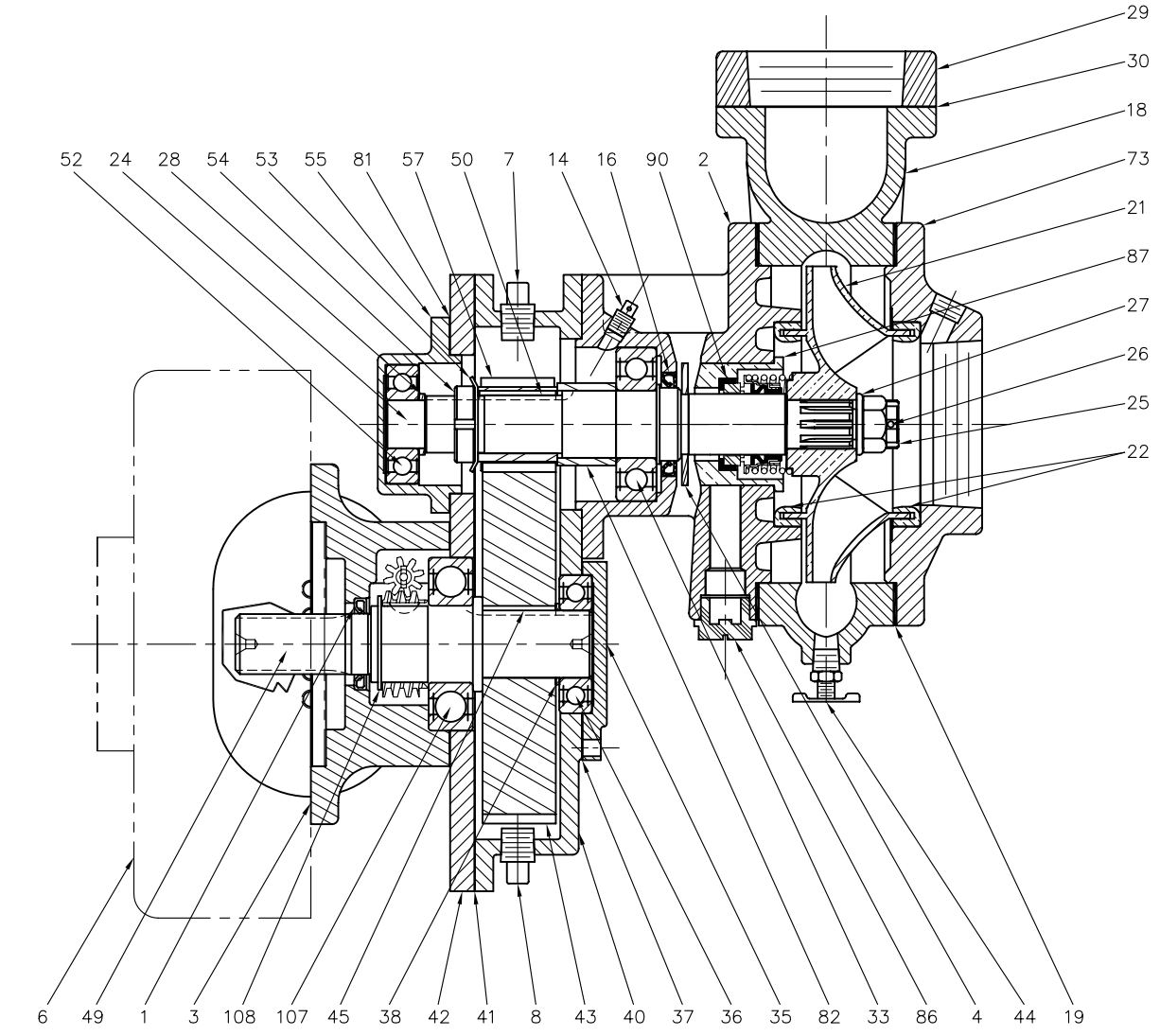


REVISIONS				
LTR	DESCRIPTION	DATE	CHG NO.	APPR'D

REP#	DESCRIPTION	QTY
1	OIL SEAL	1
2	INBOARD HEAD	1
3	CLUTCH ADAPTER	1
4	WATER SLINGER	1
6	ELECTRIC CLUTCH	1
7	OIL FILL PLUG - 3/8 NPT	1
8	OIL DRAIN PLUG - 3/8 NPT - MAGNETIC	1
14	VENT PLUG - 1/8 NPT	1
16	OIL SEAL - PUMP SHAFT	1
18	VOLUTE	1
19	PUMP CASING GASKET	2
21	IMPELLER	1
22	SEAL RING	2
24	IMPELLER SHAFT	1
25	IMPELLER NUT	1
26	COTTER KEY	1
27	IMPELLER WASHER	1
28	WASHER	1
29	DISCHARGE FLANGE	1
30	GASKET - DISCHARGE FLANGE	1
33	BEARING	1
35	BEARING CAP	1
36	BEARING	1
37	BEARING CAP GASKET - DRIVE SHAFT	1
38	SPACER BUSHING	1
40	GEAR CASE	1
41	GEAR CASE GASKET	1
42	GEAR CASE COVER	1
43	DRIVE GEAR	1
44	DRAIN COCK - 1/4 NPT	1
45	GEAR KEY	1
49	DRIVE SHAFT	1
50	PINION KEY	1
52	BEARING	1
53	BEARING LOCKWASHER	1
54	BEARING LOCKNUT	1
55	BEARING CAP	1
57	DRIVEN PINION	1
73	OUTBOARD HEAD	1
81	BEARING CAP GASKET - IMP. SHAFT	1
82	SPACER BUSHING	1
86	PACKING HOLE PLUG	1
87	MECHANICAL SEAL HOUSING	1
90	MECHANICAL SEAL	1
101	PLUG - TACH. SHAFT	1
102	TACHOMETER GEAR	1
103	PIN - TACHOMETER GEAR	1
104	WORM - TACHOMETER DRIVE	1
105	BEARING - TACHOMETER SHAFT	1
106	SHAFT - TACHOMETER DRIVE	1
107	BEARING	1
108	RETAINING RING	1
109	PLUG - TACHOMETER DRIVE	1



TACH. DETAIL

TOLERANCE EXCEPT AS NOTED .00 ±.03 .000 ±.010 ANGLES ±1°	W.S. DARLEY & Co. MELROSE PARK, IL - CHIPPEWA FALLS, WI	
	DWG-HF250 ELEC CLUTCH, MECH CROSS SECTION	
	DR'N DLW	DATE 12MAY00

SPEC NO.
PH01002