

W. S. DARLEY & CO.

REPAIR SERVICE SPECIAL INSTRUCTIONS TYPE EM, LDM, N, & PSM FIRE PUMPS

IMPORTANT NOTICE:

When assembling a transmission on a type EM, LDM, N, or PSM pump, with gears that are approximately 2.62 wide, do not use gaskets between the bearing cap flanges and the gear case. If provisions for an o-ring seal have not been provided for, use Loctite 518 "Master Gasket" or equivalent in place of the gaskets.

When assembling a transmission on a type EM, LDM, N, or PSM pump, with gears that are approximately 3.50 wide, use gaskets between the bearing cap flanges and the gear case as specified in the repair instruction for the type of pump you are working on.

**If further information is needed, call W.S. Darley & Co. at
Chippewa Falls, WI at 800-634-7812 or 715-726-2650**